



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4634-1
Job Sheet 167768



Part No: D4634-1

Job Qty: 1 ea

Part Name: Fwd, Center Ceiling Panel



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 11/6/17

Job Tracking No:

Due Date: 12/8/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	1 pcs		12/8/17	0.00	0.00	Purchasing		DA-12-27
140	Packaging	1 pcs		12/8/17	0.00	0.00	Packaging2		DA-12-27
150	QC	1 pcs		12/8/17	0.00	0.00	QC6		DA-12-27
170	Packaging	1 pcs		12/8/17	0.00	0.00	Packaging3 small FA.8		5 JAN 19 2018
180	QC21-SA	1 Ea		12/8/17	0.00	0.00	QC21		5 JAN 19 2018

Part Op 140 - Receive & Inspect for Damage & Mat'l Certs

Descriptions: 150 - QC6- All purchased or subcontracted products

170 - Identify as per dwg & Stock Location: _____

180 - QC21- Final Inspection - Work Order Release

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
110-Purchasing	D4634-1P	1	0	0	0
	MLEXS.093-F6006-07	17	215	0	0

Part Specifications

Specifications could not be found.

Plex 11/6/17 2:42 PM dart.poulin.mario

DQA: _____ Date: _____

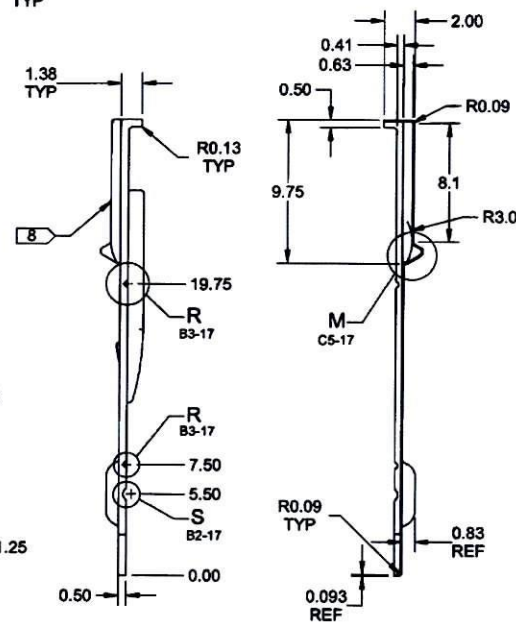
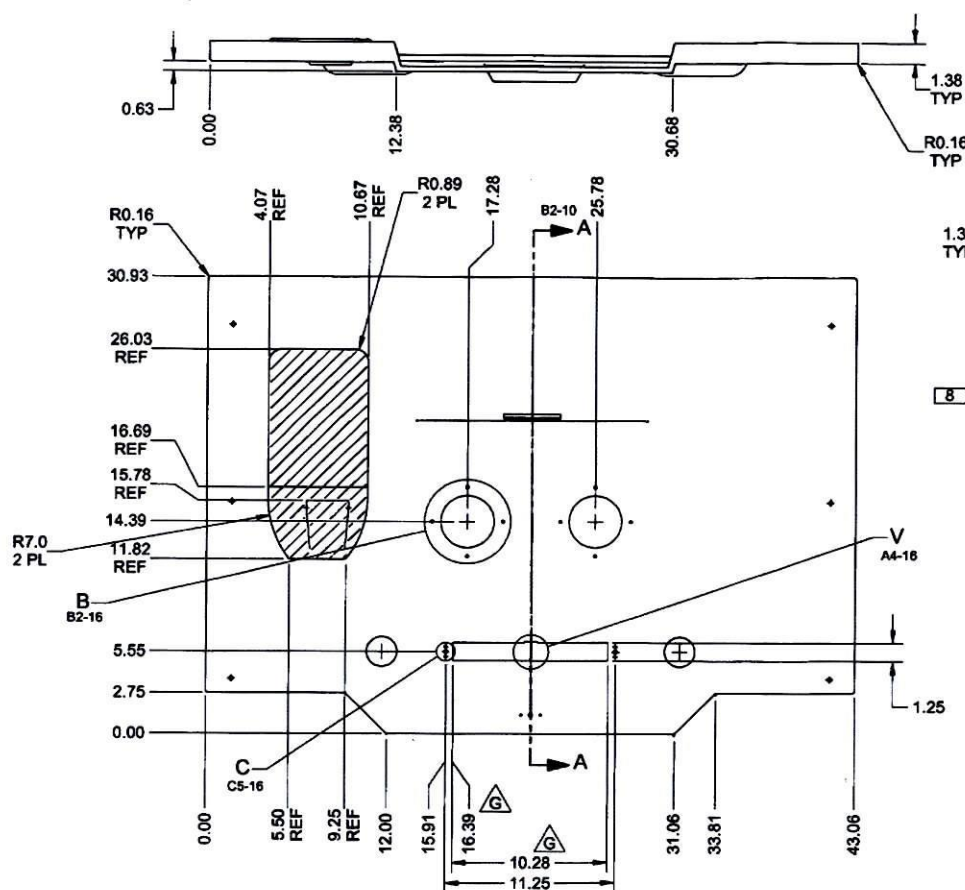
WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																	
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Date : _____	Step #: _____	OTV Eff- _____		MRB (QSI042) Approval _____																																																																	
Description Work Order: _____ Job No: 167768 Mfg Date: 12/27/17 Packaging PART NO: D4634-1 Original Serial #: S027046 Fwd, Center Ceiling Panel S027046 DART AEROSPACE DART Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com		Change No: _____ Operation: _____ Revision: _____ Completed By _____ Lead hand / Supervisor Approval Verification _____ QC / QA Coordinator Approval _____																																																																			
<table style="width:100%;"> <tr> <td colspan="2">Root Cause</td> <td colspan="2"></td> <td></td> </tr> <tr> <td>Environment ☐</td> <td>No Re-verification ☐</td> <td>Crushing ☐</td> <td>Heat Treat ☐</td> <td>Wave/Twist in Tube ☐</td> </tr> <tr> <td>Design ☐</td> <td>Operator ☐</td> <td>Contamination ☐</td> <td>Countersink ☐</td> <td>Cut Too Short ☐</td> </tr> <tr> <td>Doc/Data ☐</td> <td>Offset/Setup ☐</td> <td>Instructions Incomplete/Unclear ☐</td> <td>Drill Holes ☐</td> <td></td> </tr> <tr> <td>Equip/Tooling ☐</td> <td>Supplier ☐</td> <td>Inspection Incomplete/Unqualified ☐</td> <td></td> <td></td> </tr> <tr> <td>Handling/Pre ☐</td> <td>Training ☐</td> <td></td> <td></td> <td></td> </tr> <tr> <td>Material ☐</td> <td>Use for Testing ☐</td> <td></td> <td></td> <td></td> </tr> <tr> <td>Internal Transport ☐</td> <td>Poor Information ☐</td> <td></td> <td></td> <td></td> </tr> <tr> <td>Tribal Knowledge ☐</td> <td>Rushing ☐</td> <td></td> <td></td> <td></td> </tr> <tr> <td>LOA ☐</td> <td>Product Improvement ☐</td> <td></td> <td></td> <td></td> </tr> <tr> <td>Substation ☐</td> <td>Process Improvement ☐</td> <td></td> <td></td> <td></td> </tr> <tr> <td>Past Expiry Date ☐</td> <td>Manufacturing Process ☐</td> <td></td> <td></td> <td></td> </tr> <tr> <td>Misidentified ☐</td> <td>Past Due ☐</td> <td colspan="3">OTHER : _____</td> </tr> </table>					Root Cause					Environment ☐	No Re-verification ☐	Crushing ☐	Heat Treat ☐	Wave/Twist in Tube ☐	Design ☐	Operator ☐	Contamination ☐	Countersink ☐	Cut Too Short ☐	Doc/Data ☐	Offset/Setup ☐	Instructions Incomplete/Unclear ☐	Drill Holes ☐		Equip/Tooling ☐	Supplier ☐	Inspection Incomplete/Unqualified ☐			Handling/Pre ☐	Training ☐				Material ☐	Use for Testing ☐				Internal Transport ☐	Poor Information ☐				Tribal Knowledge ☐	Rushing ☐				LOA ☐	Product Improvement ☐				Substation ☐	Process Improvement ☐				Past Expiry Date ☐	Manufacturing Process ☐				Misidentified ☐	Past Due ☐	OTHER : _____		
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SECTION A-A C6-10

NOTES:

- 1) MATERIAL: F6006 SUEDE/POLISHED GY5B133 LIGHT GREY LEXAN SHEET 0.093 THICK (REF DART SPEC MLEXS.093-F6006-07)
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 5.65 lbs
- 8) TEXTURE ON THIS SIDE
- 9) 0.14 RADIUS NOT SHOWN FOR CLARITY
- 10) DRILL & TRIM D4634-1 PER TOOL DT9836
- 11) THERMOFORM PER QSI 022 USING DT9844 TOOL
MIN. THICKNESS AFTER FORMING:
SHADED AREA = 0.020
EDGES = 0.060
ELSEWHERE = 0.070
- 12) LOCATE Ø2.030 AT CENTER OF PROTRUDED SURFACE AS SHOWN

D4634-1 FWD. CENTER CEILING PANEL

RELEASED

2015 JAN 26 97

APPROVED

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D4634 TITLE CENTER CEILING PANELS COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DRAWN	RF		
CHECKED	AK		REV. G
MFG. APPR.	DL		SHEET 10 OF 17
APPROVED	HS		SCALE
DE APPR.	DS		NTS
DATE 14.11.28			



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO038130

Supplier: PLA002-VC
Plas-Tech
115 Applewood Crescent
Concord
ON
L4K 5C1 Canada
Phone: 416-436-0004
Fax: 416-736-0010

PO No: PO038130

PO Date: 10/24/17

Due Date: 11/7/17

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Baker, Diane
Phone: dbaker@dartaero.com

E-MAILED
NOV 07 2017

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items													
Line Item	Part	Rev	Supplier Part No	Item No	Description	Item Tax	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D4634-1P	-			Fwd, Center Ceiling Panel DWG D4634 REV G job# 167068		Firmed	11/7/17	12 Ea	0 Ea	12 Ea	\$180.00/Ea	\$2,160.00
									recu 1x.				17-11-23
2	D4634-3P	-			Middle, Center Ceiling Panel DWG D4634 REV G job# 167067		Firmed	11/7/17	12 Ea	0 Ea	12 Ea	\$180.00/Ea	\$2,160.00
									recu 1x				28/7/1-23
3	D4634-5P	-			Aft, Center Ceiling Panel DWG D4634 REV G job# 167066		Firmed	11/7/17	12 Ea	0 Ea	12 Ea	\$180.00/Ea	\$2,160.00
									recu 1x				7/11-23
4	D4634-1P	-			Fwd, Center Ceiling Panel As Per DWG D4634 REV. G		Firmed	11/7/17	1 pcs	0 pcs	1 pcs	\$180.00/pcs	\$180.00
									1x				507-12-27
Line Item Note job# 167768													
5	D4634-5P	-			Aft, Center Ceiling Panel As Per Dwg		Firmed	11/7/17	1 pcs	0 pcs	1 pcs	\$180.00/pcs	\$180.00
									1x				



115 Applewood Crescent
Concord, ON, L4K 5C1
PLASTECHONLINE.COM
P- 416 736 0004
F- 416 736 0010

Packing Slip

Shipment Number: 26255
Shipment Date: 11/10/2017
BOL Number:
Customer Key: C1887
Salesperson: MIKE AUBE
Page Number: 1 of 1

B DART AEROSPACE LTD.
I 1270 ABERDEEN STREET
L HAWKESBURY ON K6A 1K7
L CA
T Attn: ROBERT ABOUD
O

S DART AEROSPACE
H 1270 ABERDEEN STREET
I HAWKESBURY ON K6A 1K7
P CA
T Attn: ROBERT ABOUD
O

Purchase Order
38130
Carrier Account #

Sales Order
SO-020786

Ship Via
FREIGHTCOM INC. -

Incoterms
EX WORKS

Payment Method
PPD/CHG
Tracking Number
1Z39WY870497132378

Item Number - Revision Description

D4634-1P - Rev. G

FWD, CENTER CEILING PANEL

HS Code: 3920.61.1000 - OTHER Country of Origin : CA

D4634-5P - Rev. G

AFT, CENTER CEILING PANEL

HS Code: 3920.61.1000 - OTHER Country of Origin : CA

FREIGHT -

FREIGHT

Quantity UOM
Shipped

1 EA

1 EA

1 EA

SPA 12-27

DA
38
9-89

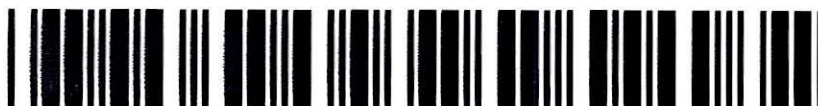
Number of Containers

Gross Weight

Shipped By

DART
AEROSPACE
S027046

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Fwd, Center Ceiling Panel

PART NO: D4634-1
Revision:
Operation: Purchasing
Change No:

Mfg Date: 12/27/17 Job No: 167768
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Certificate Of Conformance



Customer: DART AEROSPACE LTD P.O. # 38130 SO # 020786

Part #	D4634-1P	Qty.	9	Batch #	001
Description	FWD, CENTER CEILING PANEL	Material usage	6 SHTS	Lot#	0006902432
Part #	D4634-3P	Qty.	9	Batch #	002
Description	MIDDLE, CENTER CEILING PANEL	Material usage	6 SHTS	Lot#	0006902432
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	

Note: All parts are not identified as meeting QSI044.

By: 

(Approved QA Signatory)

Date: DEC. 8, 2017

C O F C # 019

Page: 1 of 1

Plas-Tech Inc. 115 Applewood Cres. Concord, Ontario L4K 5C1 Tel: (416) 736-0004 Fax: (416) 736-0010

Email: info@plasteconline.com, Web: www.plasteconline.com